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Pionning	Columns Filte		Quick Search:		Search
Quotations	Bom Reference /	Description	Туре	Default Costing	
Works Orders	DRAW/M	Drawset - Mahogany	Sub-Assembly	Quantity 100.000	21.70
	DRAW/O	Drawset - Oak	Sub-Assembly	100.000	15.41
	DRAW/P	Drawset - Pine	Sub-Assembly	100.000	15.25
	DRAW/T	Drawset - Teak	Sub-Assembly	150.000	19.81
	DRAW/W	Drawset - Walnut	Sub-Assembly	100.000	19.82
Cim50	DRAWB	Universal Plywood Drawer Base	Sub-Assembly	600.000	0.38
	LEG MAH	Desk Leg Assembly	Sub-Assembly	400.000	3.80
manufacturing	MAH/EXEC	Office Desk - Mahogany Executive Desk - Mahogany	Finished Goods Finished Goods	100.000	64.85 72.10
	OAK	Office Desk - Oak	Finished Goods	100.000	56.48
	OAK/EXEC	Executive Desk - Oak	Finished Goods	100.000	50.19
	PINE	Office Desk - Pine	Finished Goods	100.000	49.80
	PINE/EXEC	Executive Desk - Pine	Finished Goods	100.000	57.05
	SBCP	Small Business Customised Pack	Finished Goods	100.000	106.29
	TEAK	Office Desk - Teak	Finished Goods	150.000	53.97
	TOP/M	Desktop - Mahogany	Sub-Assembly	100.000	26.36
	TOP/O	Desktop - Oak	Sub-Assembly	100.000	17.98
	TOP/P TOP/T	Desktop - Pine Desktop - Teak	Sub-Assembly Sub-Assembly	100.000	17.76
	TOP/W	Desktop - Walnut	Sub-Assembly	100.000	23.86
	WAL/EXEC	Executive Desk - Walnut	Finished Goods	100.000	60.48
	WALNUT	Office Desk - Walnut	Finished Goods	100.000	60.48
	Select All     Swi	op Clear Refresh	Excel		
User MARTINA					

# Cim50 v2024 Release Notes

The latest release of Cim50, version 2024 is here.

This release of Cim50 is compatible with Sage 50cloud Accounts v29, v29.1 and v29.2. This release contains our much-anticipated Cim50 Scheduler module, along with 20+ of the most requested wishes and minor user experience improvements.

The release also includes resolutions for any bugs logged since the release of our Cim50 v2023.2 version.

Note: This version of Cim50 is only compatible with Sage 50 Accounts v29/v29.1/v29.2. Please ensure you upgrade your Sage 50 Accounts software at the same time as installing this update.

# Cim50 Scheduler

Visualise your production schedule and control your shopfloor workload with our intuitive and easy to use interface.

<ul> <li></li></ul>	Cim50	Scheduler (	Works Order View	N)														_							_		+
CHORM       OPC APP       OPC APP       OPC APP       S       M       T       P       S       S <th>Q ZOOM IN</th> <th></th> <th>5 0 8</th> <th></th> <th>*</th> <th>OWNLOAD</th> <th>1</th> <th>UPLOAD</th> <th>Qs</th> <th>WITCH VIEV</th> <th>v 🔹</th> <th>¢</th>	Q ZOOM IN		5 0 8																	*	OWNLOAD	1	UPLOAD	Qs	WITCH VIEV	v 🔹	¢
10/10       10/10       10/10       10/10       10/10/10 </th <th>ORDER</th> <th>STOCK CODE</th> <th>DESCRIPTION</th> <th>QTY O</th> <th>DUE DATE</th> <th></th> <th>M T</th> <th></th> <th></th> <th></th> <th>S</th> <th>м</th> <th></th> <th></th> <th></th> <th></th> <th>S</th> <th>s</th> <th>M</th> <th></th> <th></th> <th></th> <th>5</th> <th>S</th> <th>M</th> <th>т</th> <th>MON W</th>	ORDER	STOCK CODE	DESCRIPTION	QTY O	DUE DATE		M T				S	м					S	s	M				5	S	M	т	MON W
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• WOODIN       TOP/P       Desktop - Pine       95       1/0/7/2023         • WOODIN       PINE       Office Desk - Pine       50       2/0/7/2023         • WOODIN       PINE       Office Desk - Pine       50       2/0/7/2023         • MOODIN       PINE       Office Desk - Pine       50       2/0/7/2023         • MOODIN       PINE       Office Desk - Pine       50       2/0/7/2023         • MOODIN       PINE       VIIII OF OLIC File Dial       IIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIIII OF OLIC File Dial         • MOODIN       PINE       VIIII OF OLIC File Dial       IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	WO0016	TOP/O	Desktop - Oak	95	12/07/2023					CUT CU	t Timber	• •	8 P	ol FI_													
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#### Utilise Your Resources

Group your resources and schedule production based on the capacity and availability of labour resources, machine resources or both.

#### Easily Control Your Production

Easily see shopfloor workload and take control of your production plan to improve your manufacturing efficiency.

#### Prevent Resource Conflicts

Predict and resolve future resource conflicts and overloads to optimise the production plan to meet customer demands.

# Update Live Works Orders

Quickly update live works orders with recent changes made on associated Bills of Materials.

We have added the ability to selectively update works orders which are at an Entered status, reloading Components, Operations, Documents and Manufacturing Instructions from the relevant Bill of Material associated with the Works Order.

Update Works Orders		- 🗆
elect Bill of Material		
ock Code: DRAW/M    Description:	Drawset - Mahogany	
ote: Only items with works orders at an 'Entered' status will be availa	ble to select.	
orks Orders to Update		
Works Order	Start Date	Qty Required
WO0030	05/09/2023	2
WO0034	06/09/2023	10
Select All		

### Configure Quotations based on Works Orders

We have added the ability to configure a quotation item based on the components, operations and documents defined on a Works Order. This includes configuring quotation items from stock or non-stock works orders.

No. Stock C									
1 OAK						Guantity	Unit	Туре	Configured
1 OAK	Office Des	k - Oak				1.000	Each	Stock Item	Yes
	Configure Quotatio	n Item - OAK			- 🗆 🗙				
		llem Details			0				
	Item Details			-					
	Components	Type: Stock I	tem	~	Copy Bom Copy Works Order				
		Stock Code: OAK		Internal Description: Office Desk - Oak					
	Operations	Quantity: 1.000		Unit of Measure: Each	•				
	Documents								
		Select Works Ord	er to Copy						
	Costing			Quick Search:	Search Clear				
	Analysis			doice bodien.	Source Clour				
		Works Order Ref.	Stock Code	Description	Customer				
		WO0010	LEG	Desk Leg Assembly					
		WO0011	TOP/P	Desktop - Pine	1845 - Steivenson & Smith				
		WO0016	TOP/O	Desktop - Oak					
		WO0017	OAK	Office Desk - Oak	7035 - Bronson Inc				
		WO0018 WO0019	PINE	Office Desk - Oak Office Desk - Pine	1845 - Stevenson & Smith				
		WO0019	DRAW/M	Drawset - Mahogany	1645 - stevenson & smith				
		WO0020	100378A	Test FG					
		WO0022	DRAW/M	Drawset - Mahogany					
		WO0023	100378A	Test FG					
		WO0024	1003785	Test Sub		-			
Add Stock Co		WO0025	1003785	Test Sub					
Pricing / Quar		WO0026	WWE	WWE					
		WO0027	WWE	WWE					
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1.000		WO0029	TEST001	Test		_			
E •		W00030	DRAW/M	Drawset - Mahogany					
		WO0031 WO0032	DRAW/M DRAW/M	Drawset - Mahogany Drawset - Mahogany					

# Minor Changes

Cim50 v2024 includes	the following	minor changes	/improvements
		inning ee,	

Module	Change Notes
All Modules	Traceable processing screens now show a "Qty Remaining" field, showing how many more are needed to be allocated/issued/defined etc.
Installation	Barcode fonts used on standard Cim50 document layouts are now installed by default.
Bill of Materials	Resource registers now include quick search functionality.
Bill of Materials	Added the ability to print labels when processing a BOM build, based on the stock record label printing settings as per Works Order completions.
Bill of Materials	When trial kitting a BOM, should the user choose to process a BOM Build from the Trial Kit, the build quantity will be based on the Trial Kit quantity, rather than the BOM default build quantity.
Planning	Added the ability to delete cancelled or completed Make for Stock records.
Planning	Supplier currency is now visible when amending/viewing MRP recommendations.
Stock Control	Users can now define which columns to display within the Delivery Notes list, with the ability to display additional columns added to the delivery notes views.
	Note: The delivery note views are recreated to accommodate this change. Any customisation made to existing delivery note views will be lost.
Stock Control	Supplier currency is now visible when viewing stock record suppliers.
Stock Control	Improvements made to Quarantine Inspection screens, making Batch/Serial Number information more pertinent, and giving users the ability to open the associated batch/serial number record to access documents or any other relevant information.
Stock Control	Added the ability to delete a Unit of Measure if it is not in use.
Stock Control	Added the Stock Description to the stock take enter count screen.
Stock Control	Stock Profile Projections can now be exported to Excel for manual manipulation as required.
Stock Control	Added the ability to print multiple delivery notes simultaneously, depending on delivery note settings to capture additional delivery information or not.
	Note: The standard delivery note layout has been updated to accommodate this change in functionality. Custom delivery note layouts will need to be updated to accommodate this change.
Stock Control	Part quarantining a batch now splits the batch so that the location of the non-quarantined portion of the batch shows the original location, rather than "Quarantine".
SFDC	Added the "Location" field from the associated stock record to the SFDC Allocate/Issue Works Order screens.
Works Orders	Added the ability to cancel multiple Works Orders simultaneously.

Works Orders	Automatic operation booking processed during Works Order completion now only book enough to cover the completion taking place, rather than the entire outstanding amount.
Works Orders	The works order reference is now displayed when choosing a subcontract despatch/receipt note to re-print.

### Bug Fixes

Cim50 v2024 resolves the following bugs/issues reported.

#### Module Change Notes

Bill of Materials	Resolved an issue where the Provision Traceable Numbers flag can be cleared when importing BOMs in certain scenarios.
Bill of Materials	Resolved an issue where the import process will throw an error when a random blank line is placed in amongst the import data.
Bill of Materials	Resolved an issue when attempting to search for a BOM to delete within the Delete BOM Screen before the list has finished populating.
Bill of Materials	Resolved an issue where selecting multiple components simultaneously in the Add Components screen and pressing 'Save & Close' will result in the components being added to the BOM in the opposite order they are listed in the Add Components screen.
Bill of Materials	Resolved an issue where users were able to raise BOM Builds and Works Orders for Kit BOMs
Planning	Resolved an issue where MRP will incorrectly tag firm linked sub- assembly works orders to the same demand line when the parent works order contains duplicate sub-assembly items.
Quotations	Resolved an issue where entering an apostrophe into an analysis field causes an error when saving a new quotation.
Quotations	Resolved an issue where Quotation Item Analysis Values were not displayed when viewing a quotation item configuration.
Quotations	Resolved an issue where the labour times/costs are lost when copying a quotation and clicking into the labour reference field.
Quotations	Inactive customers are now no longer selectable when raising a new quotation.
SFDC	Resolved an issue where the suggested issue quantity when issuing traceable stock to a works order can be incorrect in certain scenarios.
SFDC	Resolved an issue where the system would warn of an over-issue for serial numbered items incorrectly.
SFDC	Resolved an issue where transferring a split batch back to its original location does not merge the batches together as it does within the main Cim50 UI.
SFDC	Resolved an issue where the user is presented with locations to transfer traceable stock from where there is no stock still available in that location.
Stock Control	Resolved an issue accessing the Stock Profile History screen for traceable items which have previously had a prove balance error corrected.
Stock Control	Resolved an issue accessing the Stock Profile History screen for traceable items which have previously had a prove balance error corrected.
Works Orders	Resolved an issue that occurred when trying to create a works order containing a phantom sub-assembly which contains an operation with a quantity per run of 0.

Works Orders	Resolved an issue where you are unable to add further links to a works order when there should be a quantity available to link, instead showing a negative quantity available in certain circumstances.
Works Orders	Resolved an issue where backflushing a component which uses an alternate unit of measure can result in the system calculating that there is not enough stock to backflush when there is.